Internal Undercut Lifter
Patín Negativo Interior
Lifter für innere Hinterschneidung
Pattino Sottosquadro Interno
Patim Negativo Interior
Cale Montante Contre Dépouille Intérieure

DHI

Mat.: 1.2344
Hardened 50 ± 2 HRC.
Patented System

EN

Mechanical solution.
Minimum space requiered for installation.
Machining made 90° regarding the parting line.
No milling, grinding or hardening other than machining the detail needed.

ES

Solución mecánica.
Mínimo espacio para su instalación.
Mecanizados a 90° de la línea de partición.
Sólo es preciso mecanizar el negativo deseado, ni rectificar ni templar.

DE

Mechanische Lösung.
Wenig Platz zum Einbau notwendig.
Alle Bearbeitung in 90° zur Trennebene.
Fräsen, schleifen oder härten nicht notwendig ausser der Detailbearbeitung.

IT

Soluzione meccanica.
Spazio minimo necessario per l'installazione
Lavorazione a 90° rispetto alla linea di divisione dello stampo.
E' solo necessario riprodurre il negativo desiderato, senza rettificare ne temprare.

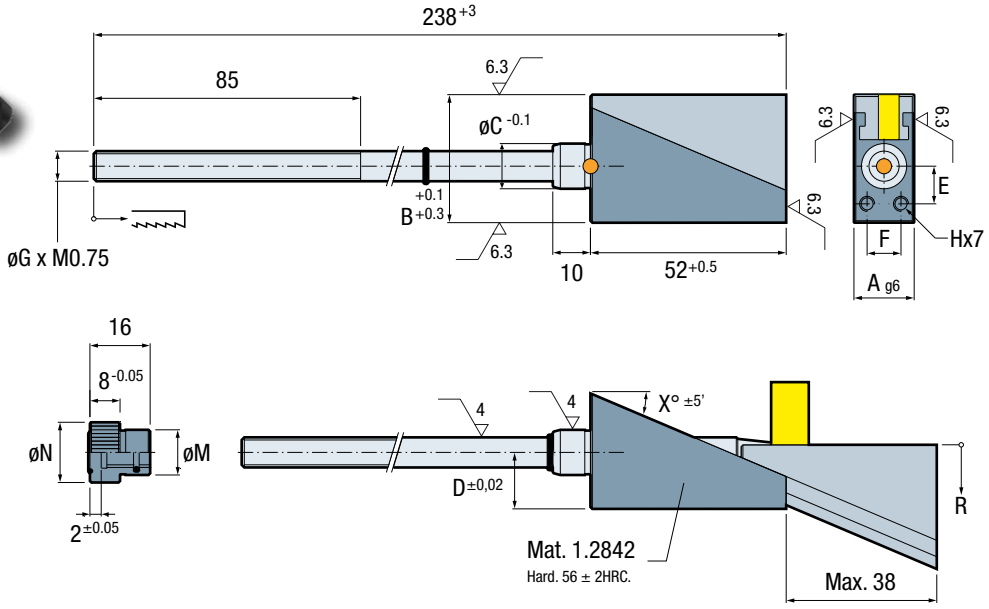
PT

Solução mecânica.
Espaço mínimo necessário para a sua aplicação.
Maquinação a 90° em relação à linha de junta.
Somente será necessário maquinar o negativo desejado evitando temprar ou rectificar.

FR

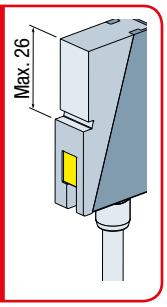
Solution mecanique.
Occupe un minimum d'espace.
Usinage à 90° par rapport au plan de joint.
Il suffit d'usiner la contre dépouille.

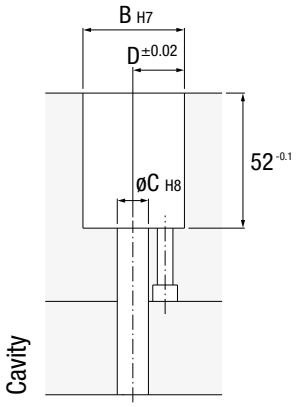
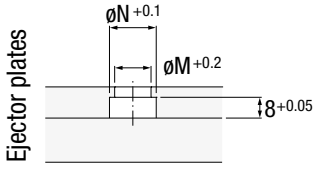
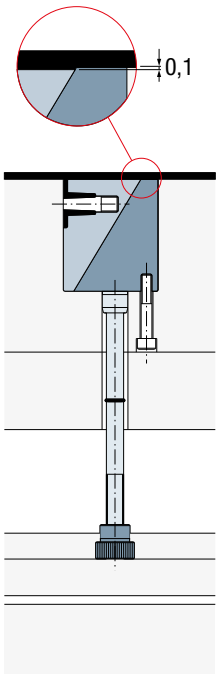
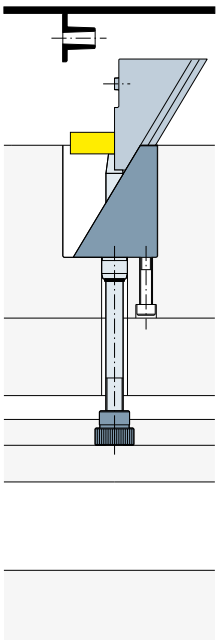
Cad Insertion Point



Ref.	A	B	C	D	E	F	G	H	M	N	R	X
DHI.122852	12.2	28	10	11	7.5	7	6	M3	12	16	12	17.5
DHI.123852	12.2	38	10	18	12	-	6	M5	12	16	19	27
DHI.162852	16.2	28	10	11	7.5	7	6	M3	12	16	12	17.5
DHI.163852	16.2	38	12	18	12	-	8	M5	14	18	19	27
DHI.202852	20.2	28	12	10.5	7	11	8	M4	14	18	12	17,5
DHI.204452	20.2	44	14	20	14	11	10	M5	16	20	22.5	31
DHI.242852	24.2	28	12	10.5	7	14	8	M4	14	18	12	17.5
DHI.244452	24.2	44	14	20	14	14	10	M5	16	20	22.5	31

IMPORTANT



IMPORTANT

Pocket detail / Detalle alojamiento
Detailinformation / Particolare dell'Alloggiamento
Dethale Alojamento / Plan de Détail